# COMMUNITY PRESENTATION

# T I M E

Three to five days, depending on the type of presentation and the amount of class time available. Allow at least one class period for preparation and one class period for rebearsal before students make a public presentation.

# O B J E C T I V E S

- To prepare and inform your community about alternative transportation technologies and fuels.
- To provide an opportunity for students to teach others.

# MATERIALS NEEDED

#### Student Handouts

- *Community Presentation: Transportation of the Future*
- Evaluating Team Reports and Presentations
- Transportation of the Future: Presentation Report

#### **Other useful resources**

- Flip charts, poster board, transparencies, and use of an overhead projector
- Access to word processing or presentation software

#### STEP 1 CHOOSING THE BEST FUELS FOR THE COMMUNITY AND WORLD AT LARGE

*TIME:* One to two days (If students were successful in analyzing the benefits and drawbacks of each of the nine fuels throughout the mini-presentations and the follow-up discussions, this step will be a review of choices they've already made.)

1) When all the teams have given their mini-presentations, ask them to review the list of issues they discussed at the beginning of this unit in "Getting Oriented." Ask if their opinions about these issues have changed. Have any issues lost or gained importance? Is this list complete or should other issues be added?

2) Ask the students to identify the types of transportation that may best meet the various needs of community members. Remind them to consider the role of bicycling, mass transit, and walking as ways to meet their community's needs and to resolve the issues important to them.

3) Ask the class to select one, two, or more fuels to power the future transportation system they envision for their community. Have students defend their choices using information from each of the three research sections. If the students do not agree or the best choices are not clear, have the students review the information in the "FUEL REVIEW WORKSHEETS" that they collected during the mini-presentations of each fuel. If students still have difficulty deciding which fuels to promote, the teams of fuel experts should present a summary of the benefits and drawbacks for using their fuel in their community and the world at large, the class should attempt consensus, and then the students should select the fuels with a final vote.

#### STEP 2 PREPARING FOR THE PRESENTATION

*TIME:* 30 minutes, plus two to three 10-minute team meetings during class time over several days; individual students will likely need additional preparation time outside of class

1) As a reminder of the points covered here, distribute the student handout "COMMUNITY PRESENTATION: TRANSPORTATION OF THE FUTURE."

2) In Step 3 of the section "Getting Oriented," you and your students decided where and when a presentation would take place, who the audience would be, and what form the presentation would take. Review your decisions with the class and decide how long the presentation should be. (For example, students may develop a flip chart or poster presentation to show to parents at a school or public library, or they may develop a more ambitious video or PowerPoint presentation for a public Earth Day event.)

3) Throughout the unit, students have already collected information to be used in a public presentation. This information may need to be cleaned up or reformatted, however, for delivery to a public audience. To adequately prepare and deliver the presentations, students may wish to restructure their teams. One possibility is to have each fuel team present the advantages and disadvantages of each fuel. Another possibility is to have one team summarize the community research activities and the transportation-related issues your community faces, a second team discuss the reasons for rejecting certain fuels and types of transportation, and a third team present the selected fuels and a vision for an improved transportation system. A third possibility is to have one team prepare visuals for the presentation, a second team finalize a written report, and a third team prepare the oral presentation.

4) Remind the class that the purpose of this presentation is to inform their community about the best transportation for the future of the community and the world at large. Students should explain the reasons for making a change away from petroleum fuels, present the important issues, and explain why certain fuels are appropriate in resolving them (and others are not appropriate). The students' presentations should include information they have collected from each of the three research sections: "Availability and Distribution"; "Health, Pollution, and Safety"; and "Operation, Maintenance, and Refueling." Student presentations should help the community visualize a better transportation system — one that relies on alternative fuels, biking, walking, and mass transit as appropriate. This system should include a description of new fueling infrastructures if they are needed.

5) Provide teams with several opportunities to meet during class time to prepare their part of the presentation.

#### STEP 3 **REHEARSAL**

TIME: 45 minutes

1) Set up a rehearsal presentation with another class, with parents, or with teachers.

2) Prior to the rehearsal presentation, distribute copies of "EVALUATING TEAM REPORTS AND PRESENTATIONS" to students in your class and ask them to use the handout as a basis for evaluating the presentation.



(so the following radric to analysise team presentation	RATING TO USE BECON 0 - Inadequate 1 - adequate 2 - good 3 - constanding		
Name of fuel: Team members:			
CRITERIA FOR EVALUATING PRESENTATIONS	AVAILABILITY AND DISTRIBUTION	HEALTH, POLILITION, AND SAFETY	OPERATION, MAINTENANCE, AND REFUELING
CONTENT OF REPORT			
incorporation of technical information			
use of facts to justify positions taken			
fioroughness of research			
diversity of newnatoes used			
COMMUNITY CONNECTIONS			
identification of benefits to community			
identification of drawbacks to community			
GLOBAL CONNECTIONS			
identification of benefits to global community			
identification of drawbacks to global community			
ORAL PRESENTATIONS			
level of organization			
clarity of delivery			
quality of answers provided to questions asked by classmates			
WRITTEN REPORT			
level of organization			
darity of writing			
clarity of visuals			
TEAMBORK			
appropriateness of assigned responsibilities			
indusion of all team members			

- 3) Students deliver the presentation. Allow time for questions and answers.
- 4) After the presentation, have the class critique it and suggest improvements.

#### STEP 4 MAKING THE PRESENTATION

TIME: presentation length will vary depending on the venue

1) Presentations may be given in a variety of settings, such as Earth Day celebrations, school assemblies, parent-teacher association meetings, and at the public library.

2) Allow time for questions and answers.

#### STEP 5 FOLLOW-UP FOR TEACHERS

TIME: 30 minutes (out-of-class time)

1) NESEA is willing to promote student work associated with these presentations. Send copies of presentations to Chris Mason, NESEA, 50 Miles Street, Suite 3, Greenfield MA 01301, or cmason@nesea.org.

2) Following the presentation, complete the "TRANSPORTATION OF THE FUTURE PRESENTATION REPORT" and mail it to NESEA.

TRANSPORTATIO	N OF THE FUTURE PRESENTATION REPORT
Name of teacher	
School name	
Address	
Number of students involved	
Class and level	
Setting for presentation	
Number of people in audience_	
Type of presentation	
Transportation and fock recomme	nded by students for your community
Comments from audience	
Comments from students	
Becommendations for improving	
Please mail or fas to Chri	s Mason, NESEA, 50 Miles Street, Greenfield, MA 01301 / Bec 415-774-6053
1	COMMENTLY PRESENTATION / NANDOUT 4

# EVALUATING TEAM REPORTS AND PRESENTATIONS

Use the following rubric to evaluate team presentations.	RATING TO USE BELOW:		
Name of fuel:	0 - inadequate		
Team members:	1 - adequate 2 - good		
	3 - outstanding		
CRITERIA FOR EVALUATING PRESENTATIONS	AVAILABILITY AND DISTRIBUTION	HEALTH, POLLUTION, AND SAFETY	OPERATION, MAINTENANCE, AND REFUELING
CONTENT OF REPORT			
incorporation of technical information			
use of facts to justify positions taken			
thoroughness of research			
diversity of resources used			
COMMUNITY CONNECTIONS			
identification of benefits to community			
identification of drawbacks to community			
GLOBAL CONNECTIONS			
identification of benefits to global community			
identification of drawbacks to global community			
ORAL PRESENTATIONS			
level of organization			
clarity of delivery			
quality of answers provided to questions asked by classmates			
WRITTEN REPORT			
level of organization			
clarity of writing			
clarity of visuals			
TEAMWORK			
appropriateness of assigned responsibilities			
inclusion of all team members			
meeting of deadlines			
OTHER			

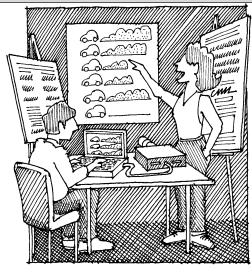
# TRANSPORTATION OF THE FUTURE PRESENTATION REPORT

Name of teacher
School name
Address
Number of students involved
Class and level
Setting for presentation
Number of people in audience
Type of presentation
Transportation and fuels recommended by students for your community
Comments from audience
Comments from students
Recommendations for improving the project
Please mail or fax to Chris Mason, NESEA, 50 Miles Street, Greenfield, MA 01301 / fax: 413-774-6053

# COMMUNITY PRESENTATION: TRANSPORTATION OF THE FUTURE

In the orientation activity, you rated the importance of various transportation issues. In the subsequent three sections, you investigated different aspects of your community in depth and characteristics of a number of alternative fuels. The final activity has three steps, which lead to a public presentation about alternative-fueled vehicles in your own community.

#### STEP 1. CHOOSE THE MOST APPROPRIATE AFVs



Work as a class to decide which fuel or combination of fuels will be most appropriate for vehicles in your community in the coming 10 or more years. As you've worked through each research section, you may already have identified some fuels as particularly good or particularly bad choices, as appropriate or inappropriate for your community. If not, the teams of fuel experts should prepare for a final class presentation, an attempt at consensus, and a final vote.

The selection of alternative fuels is not about your team's winning. It is about your local and global communities' winning. It is about designing the best transportation system for the people who live in your town, while considering the effect it has on neighboring communities and the world at large. When making decisions about alternative fuels, keep in mind your nation's security concerns; your own community's health, safety, and environmental concerns; your neighbors' commuting patterns and lifestyles; and global issues such as the effect of emissions on global warming or the impact of obtaining fuel on people living where it's drilled, grown, or refined.

You can choose more than one alternative fuel and AFV, but each one you choose must fit a particular need in your community. In addition to alternativefueled private vehicles, walking, bicycling, and mass transit should also be part of your new transportation design when appropriate.

Brainstorm ideas for marketing the different fuels and AFVs to their best audiences. Develop slogans that appeal to the consumers' passion for new technology, concern for the environment, and desire for national self-reliance, or to other issues that may be important to people in your community.

Once you decide which fuels are best, you may want to form new teams to prepare your community presentation. If you need suggestions for regrouping, ask your teacher for advice.

#### STEP 2. DEVELOP A PUBLIC PRESENTATION

While doing research and preparing mini-presentations for

your class, you've already developed maps of your community, charts, and other graphics. Use them as the basis for a final presentation, which might be made at the local library, town hall, or Earth Day exhibit, or might even be posted on the Internet. The presentation may take one or more forms: a poster or series of posters, a video, a PowerPoint presentation, a web site posting, or a public forum using transparencies.

The presentation should include

- transportation issues that are important to you
- information you've discovered about your community's needs
- the role of mass transit, walking, and biking
- your reasons for accepting and rejecting some of the alternative fuels you studied
- advantages to certain groups of commuters of adopting one or more types of AFVs
- the impact of these fuels on health, environment, safety, and security
- technological and community design changes you expect

• marketing slogans for getting these fuels adopted.

#### STEP 3. REHEARSE

Before presenting your project to the public, rehearse in front of another class, your parents, or other teachers. You need to be sure that your presentation is well organized and clearly delivered, and that you support your opinions with facts. Let your classmates critique your presentation so that you make improvements.

# FUEL FACT SHEETS

Use these fact sheets to help students get started on their research.

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# BATTERY ELECTRIC

Electric vehicles (EVs) use electric motors instead of an internal combustion engine to provide motive force. In a battery electric vehicle, the power is stored on board vehicles in rechargeable battery packs, which power electronic drive systems. The electricity required to recharge the batteries may be provided by utility-generated power or by any other available source of electricity. Utilities generate power from a variety of sources, including coal, natural gas, nuclear energy, hydropower, and renewables.

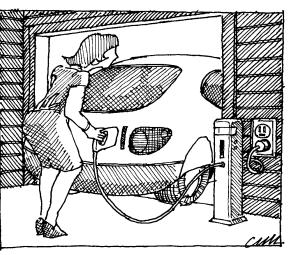
#### **HISTORY**

Professor Sibrandus Stratingh is credited with building the first model of an electric car in the Netherlands in 1835. The first practical electric road vehicles were made soon after by Robert Davidson in Scotland and by

Thomas Davenport in the United States. Both inventors used nonrechargeable electric cells. When the Frenchmen Gaston Plante and Camille Faure invented (in 1865) and improved (in 1881) the electric storage battery, common use of electric vehicles became a possibility. In 1899, when the Belgian Camille Jenatzy set a record of over 100 kph (62 mph) in a streamlined electric racing car, the potential of the electric car was brought to the world's attention. By 1900, there were more electric than gas-powered cars on the road.

### **CURRENT USES**

Before the widespread use of gasoline-fueled internal combustion engines and into the 1920s, electricity, stored in lead-acid batteries, was a popular energy source for vehicles. Only in recent years has serious attention returned to electric vehicles for automobile transportation purposes. Battery technology for vehicles is now changing with the support of the U.S. Advanced Battery Consortium (USABC), a partnership of the Department of Energy, DaimlerChrysler, Ford, and General Motors. The USABC predicts use in the near future of four types of batteries:



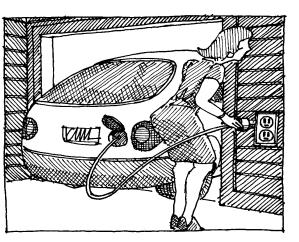
advanced lead-acid, nickel metal hydride, lithium-ion, and lithium-polymer.

When gasoline became the more popular fuel for on-road vehicles, EVs continued to be used off-road and for specialized functions. Even now, electric vehicles can be seen in factories and warehouses, where internal combustion engine exhaust could endanger worker health or damage products, and on golf courses, where their quiet operation

provides a more relaxing environment. They are used in airports to move luggage, people, and planes; in law enforcement to enable a quiet approach by electric bicycle while expanding the range of the rider; on work sites to ferry employees between buildings; and on college campuses. To reduce pollution and noise in urban areas, cities are bringing back electric transit buses and trolleys.

# SOURCES AND EFFICIENCY

Over 95 percent of the electricity used in the United States comes from domestic sources of energy. The nation's existing power plants are capable of producing the electricity needed to operate millions of EVs if these



percent less efficient than diesel vehicles. This comparison accounts for the entire fuel cycle — the energy used to extract, produce, and transport gasoline to the pump or to get the electricity to the plug, plus the energy used by the vehicle. Just taking the vehicle efficiency into account, an EV uses 66 percent of the electricity delivered to the charger for forward movement. An internal-combustionengine vehicle uses approximately 22 to 33 percent of the gasoline's energy at the pump to move forward.

vehicles are charged during off-peak hours. Widespread daytime charging of EVs will have an impact on the amount of electricity that will need to be produced.

According to the California Energy Commission, EVs are 0 to 25 percent more efficient than gasoline vehicles, and 10 to 30

### **VEHICLE ALTERATIONS**

The primary differences between a battery EV and a conventional vehicle are detailed below. A battery EV has an electric motor instead of an engine, a battery pack and management system instead of a fuel tank, electronic controls instead of an ignition system, and the addition of a high-voltage electrical system. An EV is propelled when the electric motor receives sufficient electricity from the battery pack to provide the torque needed to turn the wheels at the rate desired. The accelerator pedal is connected to an electronic control module, which regulates the amount of current or voltage drawn from the battery system. Most EVs use regenerative braking — slowing the vehicle by capturing kinetic energy, converting it back into electrical energy, and then channeling it to the battery pack for later use.

#### MAINTENANCE

Because an EV has few moving parts, service requirements are less than for conventional cars. An EV does not have an internal combustion engine, liquid fuel tank, fuel lines, carburetor, spark system, muffler, or pollution-control equipment. No timing belts, water pumps, radiators, fuel injectors, or tailpipes are required. No tune-ups, emission control adjustments, oil changes, or oil filter replacements are needed.

Lead-acid battery packs cost thousands of dollars and need replacement on average about every 30,000 miles or three years. Nickel-metal-hydride batteries may last up to 100,000 miles.

#### **SAFETY**

To promote safe use, vehicle manufacturers are using a number of disconnect systems in the high-voltage circuits, which isolate the rest of the vehicle from the battery voltage. Lethal levels of electricity may be present in the battery pack, however, so it should be treated with the same caution and respect as a full fuel tank in an internal combustion vehicle. In case of accidents, emergency response personnel will need special training to handle such hazards as exposure to high-voltage systems and possible leakage of flammable, toxic, or corrosive battery chemicals.

#### PERFORMANCE

A major difference between battery electric and internal-combustion-powered vehicles is the level of noise produced. Battery EVs are silent when idling and offer almost silent driving.

Acceleration, speed, and handling for well-designed EVs are equivalent to, or better than, those of comparable internal-combustion-powered vehicles. As of 1996, the world land-speed record for an electric car was just under 200 mph, and electric trains in Japan go even faster. In 1997, the top driving speed was 75 to 80 miles per hour, which may be limited by manufacturers in order to conserve battery power and extend the driving range. New battery EVs can accelerate from 0 to 60 mph in just 8.5 seconds and easily maintain highway speeds.

# HOW A BATTERY ELECTRIC CAR WORKS

1. ELECTRICAL CONNECTION - enables the energy-storage system to be charged by plugging into utility-generated power or other available sources of electricity.

2. CHARGER - may be on or off the vehicle.

**3. ENERGY-STORAGE SYSTEM** - stores electricity until it is needed. The system may include batteries, supercapacitors, and/or a flywbeel.

4. MOTOR CONTROLLER - sends electricity smoothly and efficiently to the motor as needed. It is controlled by an accelerator pedal. If regenerative braking is installed, the controller will allow the motor to act as a generator and return braking energy to the energy-storage system.

**5. MOTOR** - converts electrical energy to mechanical energy and vice versa.

**6. DRIVETRAIN** - transfers mechanical energy to wheels through a differential and sometimes a transmission.

#### BATTERY ELECTRIC

#### RANGE AND RECHARGING

The average daily use of private vehicles in the major U.S. cities is 40 miles. Battery EVs average 40 to 125 miles per charge, depending on the vehicle's weight, engineering and design features, and type of battery. Weather extremes, terrain, and use of accessories such as heating and air conditioning also affect the range.

When the battery powers the motor, it discharges; that is, an electrical current flows, reducing the amount of electric charge stored in chemical form in the battery. Recharging a battery reverses this process. An electric current is passed through the battery and reforms the active materials in the battery to their high-energy charge state. Most homes, government facilities, fleet garages, and businesses have enough electrical power to charge EVs, but additional sources of power on the street, at shopping malls, or in parking structures would make recharging more convenient for battery EV drivers.

The time needed for charging depends on the voltage of the electrical source, and the temperature, size, type, and remaining state-of-charge of the batteries. Most EV batteries can be recharged using a grounded 120-volt, 15-amp, three-prong outlet found in most homes and buildings. This mode of charging is categorized as level 1 charging and takes 10 to 15 hours. Level 2 charging uses a 240-volt, 40-amp circuit, and takes 3 to 8 hours. The use of 480-volt equipment (level 3 charging) would enable recharging in as little as 5 to 10 minutes. This type of charging may be used in the future for public recharging sites.

Safely recharging an EV may require special hookups or upgrades to existing electrical outlets. To make the most efficient use of existing capacity, utilities will likely encourage home-based, overnight charging during off-peak hours.

#### **EMISSIONS**

Battery-powered electric vehicles produce no emissions in operation. This makes EVs a good choice for highly polluted urban areas, where human exposure to pollutants is greatest. EVs use virtually no energy while idling. In contrast, stop-and-go driving and idling increase the amount of pollutants per mile emitted from internal combustion engines. EVs can also help reduce the urban pollution that stems from running car air conditioners, carrying heavy loads, or driving in cold temperatures all of which increase pollution from internal combustion engines. Emissions do occur at the power-generating facilities that supply the electricity needed to recharge the battery, and the amount of emissions depends on the efficiency of recharging the batteries and the type of fuel used to produce power. An advantage of shifting emissions from tailpipes to power plants is that the emissions can be more easily controlled at a central location.

Electric drivetrains are more energy-efficient than are internal combustion engines. According to the California Energy Commission, EVs produce 90 percent fewer emissions than an internal combustion engine, even when emissions from power plants are considered.

The Argonne National Laboratory and the Union of Concerned Scientists (1995) have analyzed how the emissions of greenhouse gases would change if electric cars replaced gasoline-powered cars. The actual reduction of greenhouse gases depends on how the electricity used for charging is generated. The projected percentage of emissions reductions is shown below for each method of power production:

Coal-fired power plants: reductions of 17 to 22 percent.

Natural gas plants: reductions of 48 to 52 percent.

*South Coast Air Basin of California, which relies on many sources of renewable energy:* reduction of 71.2 percent.

*Utilities using renewable energy sources (such as bydroelectric, wind, solar, or geothermal):* reductions of almost 100 percent.

Nationwide: reductions of 31 to 46 percent.

#### **OTHER ENVIRONMENTAL CONCERNS**

No oil- or gasoline-caused water pollution is associated with EVs. Proper and safe disposal of batteries is important. Proper handling methods for lead-acid batteries are already in use, however, and more than 90 percent of lead-acid batteries are recycled in the United States. The acid is drained from the battery, cleaned, and recycled as electrolyte in new batteries; the lead is taken out and reused; even the plastic can be recycled. As other types of batteries are brought into use, similar environmentally responsible mechanisms for proper disposal and recycling will need to be developed and used.

# BIODIESEL

Biodiesel (mono alkyl esters) is a renewable liquid fuel produced from new or used vegetable oils or animal fats. It is typically made by a chemical process called transesterfication, which relies on an alcohol, such as methanol, and a catalyst. The main form of biodiesel in the United States is soydiesel, or methyl soyate, which is made from soybean oil. It can also be made from cottonseed, peanut, canola (a variety of rapeseed), sunflower oils, waste animal fats, and used cooking oil. The City of Chicago has made waste oil from restaurants into biodiesel fuel for use by the city's transit buses and marine police boats.

#### **HISTORY**

The concept of using vegetable oil as a fuel dates back to 1895, when Dr. Rudolf Diesel developed the first diesel engine to run on vegetable oil. Diesel demonstrated his engine at the World Exhibition in Paris in 1900, using peanut oil as fuel. Before World War II, biodiesel was introduced in South Africa to power heavy-duty vehicles.

Recently environmental and economic concerns have renewed the interest in biodiesel throughout the world, especially in Europe, where it has been used for 20 years. It is used by diesel-powered vehicles such as transit buses, heavy-duty trucks, and marine engines.

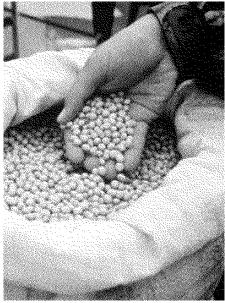
#### **CURRENT USES**

Biodiesel can be used alone or mixed in any ratio with petroleum diesel fuel. Biodiesel in its pure form is called "neat biodiesel." It is used in stationary generators in hospitals and police stations.

A number of fleets across the United States have adopted biodiesel blends. B20, a blend of 80 percent diesel and 20 percent biodiesel, is widely used in transit systems and in federal and municipal fleets such as postal vehicles, snowplows, road graders, and other highway maintenance vehicles. It is powering school bus systems in some U.S. cities and mass transit systems in national parks such as the Grand Canyon. Biodiesel blends are available in most marinas, where replacing diesel normally used in boats can help keep lakes, bays, and estuaries cleaner.

# SOURCE, PRICING, AND AVAILABILITY

France is the world's largest producer of biodiesel, using it as heating oil and also in 50-percent blends with



petrodiesel. Currently all the biodiesel used in the United States comes from domestic feedstocks. The price varies greatly depending on the type and cost of the feedstock and the scale of production. (Prices are high when biodiesel is produced in small quantities.)

A variety of people are interested in developing biodiesel and in finding better, less-expensive feedstocks. Some food producers are interested because healthconscious Americans are eating less high-oil food, and biodiesel could provide another market for their products.

Scientists with the U.S. Departments of Energy and Agriculture are trying to develop soybean hybrids with a higher oil content. (Soybeans contain about 20 percent oil, whereas some oil seeds contain 50 percent; rapeseed used in Europe contains 40 percent.) The National Renewable Energy Laboratory (NREL) is researching the production of oil from aquatic plants, such as microalgae, a source that may greatly lower the cost of biodiesel.

### STORAGE AND SAFETY

Biodiesel can be stored anywhere that petroleum diesel fuel is stored; neat biodiesel begins to freeze at about 25° F, however, so it needs to be used or stored at temperatures above that. (Underground storage tanks are usually

about 50° F.) Biodiesel has a high flash point and does not produce explosive vapors, making it safer to store and handle than diesel, but biodiesel has a shelf life of about six months, after which its fuel properties should be reanalyzed.

Biodiesel fuel can be distributed through the existing diesel supply infrastructure. Because it softens and dissolves some substances, fuel hoses may need modification. Biodiesel can also dissolve certain types of paints.

Neat biodiesel is biodegradable, degrading four times faster than diesel and at the same rate as dextrose (a sugar). Compared with diesel, it has substantially lower toxic, mutagenic, and carcinogenic emissions; it is relatively nontoxic to mammals.

In the late '90s, Yellowstone National Park conducted a "bear attraction test," successfully dispelling the notion that the french fry smell of biodiesel would attract bears to cars.

#### BIODIESEL

#### PERFORMANCE

The energy content, viscosity and phase changes, horsepower, torque, and fuel economy are similar to those for conventional and low-sulfur diesel. Biodiesel has a significantly higher cetane number, a number that rates its starting ability and antiknock properties. 2 BUSHELS OF SOYBEANS OF SOYBEANS

At higher temperature extremes, biodiesel is advantageous because its flash point is over 300°F, compared with 125°F for low-sulfur diesel and 176°F for conventional diesel. Compared with regular diesel, biodiesel is more susceptible to cold-weather fuel-flow problems. These problems can be overcome by installing engine or fuel-filter heaters, storing vehicles near or in a building, or blending biodiesel with conventional diesel.

#### REFUELING

Fueling is the same as with diesel fuel.

#### MAINTENANCE AND VEHICLE ALTERATIONS

An engine using biodiesel requires little modification. But since biodiesel is a natural solvent that can dissolve some rubber, vehicle fuel lines and fuel pump seals that come in contact with the fuel could be affected by pure or high-percent blends. For many new cars, the recent switch to low-sulfur diesel fuel has caused most original engine manufacturers to switch to components that are already suitable for use with biodiesel. Because the fuel clouds and stops flowing at higher temperatures than does diesel, fuel-heating systems may be needed in cold climates.

The use of biodiesel, even in small percentages, can extend the life of diesel engines because it is more lubricating than petroleum diesel fuel.

#### **EMISSIONS**

A 1998 biodiesel life-cycle study, jointly sponsored by the U.S. Department of Energy and the U.S. Department of Agriculture, concluded that producing and using biodiesel reduces net  $CO_2$  emissions by 78 percent compared with petroleum diesel. This is due to biodiesel's closed carbon cycle.

Growing plants that are later processed into fuel recycles the  $CO_2$  released into the atmosphere when biodiesel is burned.

In the late '90s, Yellowstone National Park tested biodiesel by successfully driving a park truck more than 92,000 miles. Compared with diesel trucks, toxicity, emissions, smoke, and unpleasant odors were reduced; safety and biodegradability were increased.

Other tests comparing biodiesel with diesel show these results:

Carbon monoxide: 50 percent reduction

Total unburned hydrocarbons: 93 percent reduction

Ozone-forming potential due to reactive bydrocarbons: 50 percent reduction

*Toxic bydrocarbons:* most were reduced by 75 to 85 percent.

*Nitrogen oxides:* Either slightly reduced or slightly increased, depending on the engine family and testing procedures. The National Biodiesel Board reports that a 13 percent increase can be remedied through changes in ignition timing and the use of proper catalytic converter technology.

Particulate matter: 30 percent reduction

Sulfur: 100 percent reduction.



FUEL FACT SHEETS

# ETHANOL

Ethanol is a clear, colorless liquid alcohol, which is also called ethyl alcohol, grain alcohol, or ETOH. Ethanol is a renewable source of energy made by fermenting any biomass high in carbohydrates (starch, sugar, and cellulose) through a process similar to brewing beer. It is most commonly produced from field corn, sugar cane, or wheat, but is also being made from other grains, cheese

whey, and waste from the beverage, brewery, and wine industries. New technologies may soon enable the production of ethanol from cellulose from rice straw, forest residue, sawdust, pulp and paper sludge, and dedicated energy crops such as switchgrass, prairie grass, and fast-growing poplar trees.

# HISTORY

Ethanol has been used as a transportation fuel since Henry Ford and other transportation pioneers began developing automobiles. In the 1880s, Ford used ethanol to fuel one of his first

automobiles, the quadricycle. In 1908, the Ford Model T was designed with a carburetor adjustment that could allow the vehicle to run on ethanol fuel produced by American farmers. Ford's vision was to "build a vehicle affordable to the working family and powered by a fuel that would boost the rural farm economy."

During the 1930s, more than 2,000 service stations in the Midwest sold ethanol made from corn, but the ethanol industry closed down in the '40s with the coming of low-priced petroleum. During World War I and II in both the United States and in Europe, alcohol fuels supplemented supplies of oil-based fuels. During World War II, the government even commandeered whiskey distilleries for alcohol fuel production. In recent history, public interest in alcohol as a transportation fuel has changed with periods of war and the fluctuating supply and price of oil. The oil crisis in the 1970s raised the price of oil and gas and gave birth to the gasohol era, when gasoline was extended with the addition of 10 percent ethanol. (Gasohol is not considered an alternative fuel.) When gasoline became more plentiful, ethanol was blended with gasoline to increase the octane rating, and the name gasohol was replaced with names reflecting the increased octane. Unleaded plus or super unleaded are two examples of names used today.

# **CURRENT USES**

Ethanol-powered vehicles have been used in countries that produce crops suitable for ethanol

production; for example, in Brazil more than four million ethanol vehicles run on ethanol produced from sugar cane. In the United States, vehicles using mixtures of ethanol and gasoline can be found in the Midwest, where much of the corn used to make ethanol is grown and processed into fuel. Ethanol fueling sites were first established in Illinois, Iowa, South Dakota, Minnesota, and Colorado.



Ethanol is most commonly used in cars and light trucks in a blend of 85 percent ethanol and 15 percent gasoline called E85. E95, a blend of 95 percent ethanol and 5 percent gasoline, is used in heavy vehicles. Ethanol is also a component of reformulated gasoline and is used in some regions of the country to reduce carbon monoxide emissions.

# SOURCE, PRICING, AND AVAILABILITY

In the United States, most ethanol is made from corn. In the 1990s, all of the ethanol

used for vehicle fuel originated within U.S. borders. The price of ethanol is influenced by seasonal changes in the availability and price of feedstocks used to make it. For example, flooding of the Mississippi River in 1993 resulted in a smaller corn crop, which briefly raised the price of corn and the regional price of ethanol fuel. Prices are also affected by competing demands for ethanol, such as its use in reformulated gasoline or gasohol.

### STORAGE AND SAFETY

Because ethanol is toxic if ingested, it is denatured to prevent consumption. It may also contain additives that could be harmful if inhaled or consumed. Although ethanol is harmful to organisms, it rapidly biodegrades in surface water, groundwater, and soil, thus rendering it harmless. Because ethanol can be corrosive to some metals and damaging to rubbers (gaskets and seals), fuel-storage tanks and dispensing equipment must be corrosion and damage resistant. Ethanol has a low vapor pressure and a broad range of flammability. Ethanol burns in air with a visible blue flame.

### PERFORMANCE

Power, acceleration, payload, and cruise speed are comparable with those of other fuels. Ethanol is a high-octane fuel. When added to gasoline, it boosts the octane levels to help the car run more smoothly.

#### ETHANOL

#### RANGE AND REFUELING

If the compression ratio is optimized for a higher octane rating, ethanol has approximately 80 percent or more of the energy density of gasoline. The lower energy content yields a slightly lower driving range per gallon (75 to 90 percent); therefore, an ethanol-powered vehicle requires more frequent fueling. As with gasoline or diesel fuel, ethanol is dispensed from pumps.

#### MAINTENANCE AND VEHICLE ALTERATIONS

Maintenance of ethanol-powered vehicles is similar if not identical to that of gasoline-powered vehicles; some of the parts and lubricants must be specially designed, however. For example, because ethanol is corrosive, noncorroding hoses must be used, and stainless-steel fuel tanks are required. The compression and timing features must be modified. Ethanol doesn't leave waxy deposits, as does gasoline, so the fuel system remains cleaner.

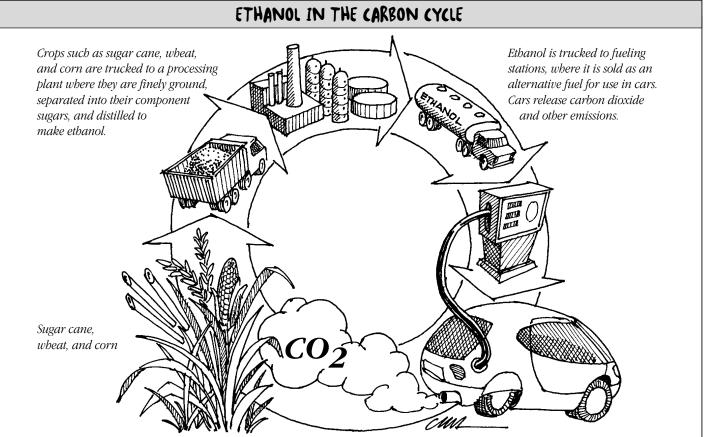
Diesel engines cannot simply be converted to ethanol operation. Ethanol has a very low cetane number, which describes the ability of a fuel to be ignited in compression-ignition diesel engines. One conversion approach is using the direct injection of ethanol, which will, after other slight adjustments to the engine, allow proper ignition of ethanol.

#### **EMISSIONS**

In December 1997, the U.S. Department of Energy conducted a fuel-cycle study that included the energy required to grow and harvest the corn, distill it into ethanol, and transport the ethanol to gasoline terminals. Plants grown for ethanol production absorb carbon dioxide during growth, which partially offsets the carbon dioxide emitted during fuel combustion. Studies concluded that compared with conventional gasoline, ethanol produced from corn reduces fossil energy use by 50 to 60 percent and greenhouse-gas emissions by 35 to 46 percent. Ethanol produced from cellulose materials can reduce greenhouse gas emissions even more.

Ethanol contains no sulfur, an element that reduces the effectiveness of emissions control devices. Without sulfur, emissions control devices work better, thereby reducing emissions of other pollutants.

Ethanol contains 35percent oxygen by weight. When added to gasoline, ethanol (and other oxygenates) enhances combustion, resulting in a more efficient burn. This greatly reduces exhaust emissions, including hydrocarbons,  $NO_x$  and CO (precursors to ozone), fine particulates, and toxics.



*Growing more of the original crops absorbs the carbon dioxide. The other emissions are less than those of a gasoline-powered car.* 

# FVEL CELL ELECTRIC

Electric vehicles use electric motors instead of an internal combustion engine to provide motive force. In development are vehicles that use an electrochemical system, known as a fuel cell, to produce onboard power. Unlike batteries, where electrical energy is converted into stored chemical energy through electrical charging, fuel cells use chemical energy coming from a fuel, which is stored on board, to produce electric energy. Fuel cells continuously convert the chemical energy of hydrogen from the fuel and oxygen from the air to produce electric energy, heat, and water. This electricity is used by motors connected to axles to power the wheels of the vehicle.

# HISTORY

William Grove, a British jurist and amateur physicist, first discovered the principle of the fuel cell in 1839. A hundred and twenty years later, NASA developed fuel cells for use during space flight, where they have provided electricity and drinking water for astronauts. Since the space program demonstrated the potential for fuel cell technology, industry has been interested in developing it further. Since 1984, the U.S. Department of Energy has been supporting fuel cell research and development.

Fuel cells are expected to be used widely because they can produce power much more efficiently and cleanly than can fossil or nuclear fuel. Some large office buildings

use stationary fuel cells for their own electricity and for hot water and supplemental space heating. Fuel cell technology is being developed to meet similar electrical and heating energy needs on the smaller scale appropriate for individual homes. In March 1998, Chicago became the first city in the world to power buses with hydrogen fuel cells.

# **CURRENT RESEARCH IN TRANSPORTATION**

There are five distinct types of fuel cells, two of which are being seriously considered for land-based vehicles: the phosphoric acid fuel cell (PAFC) and the polymer electrolyte membrane, or proton exchange membrane (PEM).

• PAFC, already used by stationary power generators, may be used in larger vehicles such as transit buses.

• Vehicle manufacturers around the world are investigating the PEM fuel cell because it provides a continuous electrical energy supply at a high level of efficiency and power density.

# **SOURCES**

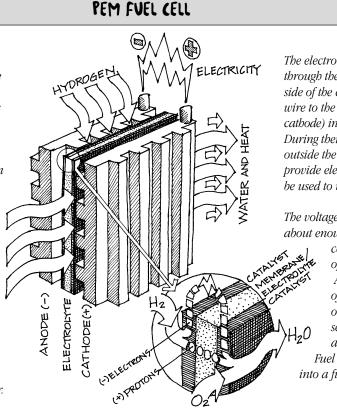
All fuel cell vehicles (FCVs) currently require some form of hydrogen — either in a pure state or in combination with other elements. Hydrogen is the lightest and most abundant element on earth, making up about 93 percent

At the center of the PEM fuel cell is an electrolyte membrane, which looks like a moist piece of thick plastic wrap (as thick as 2 to 7 pieces of paper). It keeps hydrogen fuel separate from oxidant air. Fuel cell operation depends on movement of hydrogen ions though the membrane (electrolyte) in one direction only (from anode to cathode).

As hydrogen flows into the fuel cell on the anode side, a platinum catalyst facilitates the separation of the hydrogen gas into electrons and protons (hydrogen ions).

The hydrogen ions pass through the membrane.

With the help of a platinum catalyst on the cathode side, they combine with oxygen and electrons, producing water.



The electrons (which cannot pass through the membrane) flow from one side of the cell (the anode) through a wire to the other side of the cell (the cathode) in order to complete the circuit. During their route through the circuits outside the fuel cell, the electrons provide electrical power, which can be used to run a car.

The voltage from one single cell is just about enough for a light bulb. When

cells are stacked in series, the operating voltage increases.
A fuel cell stack can consist of a few cells to a bundred or more cells connected in series, depending on the amount of power needed.
Fuel cell stacks are integrated into a fuel cell engine.

of all atoms and 76 percent of the mass of the universe. It is found in water, all plants and animals, and fossil fuels.

Although hydrogen is abundant in many compounds, obtaining enough pure hydrogen for popular use and developing the infrastructure for fueling private cars with pure hydrogen pose a challenge. Dispensing hydrogen fuel for fleets of large trucks or buses is easier to envision. In that case, liquid hydrogen would be trucked from central production facilities to fuel dispensing facilities, where cryogenic pumps would be used to load gaseous hydrogen fuel onto vehicles.

Fuel cells can also operate on hydrogen that is stripped on board the vehicle from hydrocarbons found in gasoline, methanol, or other fuels.

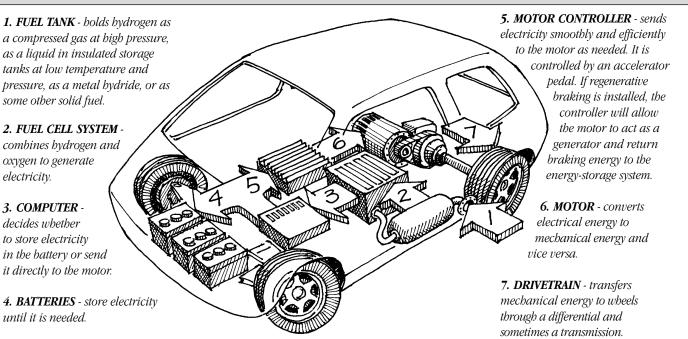
• Methanol, a simple fuel made of four hydrogen molecules, one carbon molecule, and one oxygen molecule, is an excellent source of hydrogen and can be easily distributed through the existing fuel infrastructure with minor modifications.

• Natural gas (methane) is also an excellent hydrogen carrier, although a widespread natural gas distribution system for cars does not yet exist.

• Gasoline, formulated without sulfur, could also be used. It could be distributed through the same distribution system as other gasoline products. Although reliance on gasoline would prolong U.S. dependence on foreign oil, fuel cells would reduce the amount of gasoline used because they are two to three times more efficient than internal combustion engines in converting fuel to power. • Sodium borohydride, a derivative of borax, has also shown promise in powering fuel cells. Borax is found throughout the world in substantial natural reserves. In a chemical process that releases pure hydrogen for fuel cells, the only by-products are water and naturally occurring minerals called borates, which can be reclaimed as a source of fuel. It could be distributed, with minor modifications, through the existing fuel infrastructure.

#### **VEHICLE ALTERATIONS**

Vehicle alterations depend on the type of fuel that is used by the fuel cell to produce power. A direct hydrogen fuel cell would involve no combustion and would not need any pollution- or noise-control devices. Hydrogen may be stored on board in compressed high-pressure gas cylinders, as a liquid in insulated storage tanks at low temperature and pressure, as a metal hydride, or as some other hydrogen-rich solid or liquid fuel, such as sodium borohydride. A fuel cell-based propulsion system relying on gasoline, methanol, or methane for hydrogen includes a fuel cell stack, a reformer and catalytic burner, a cooling device, and an air compressor/expander. (The onboard reformer is a device that uses heat and catalysts to break the strong hydrocarbon bonds in the gasoline, methanol, or methane used as a source of hydrogen.) A high-pressure cylinder is needed if methane is used. A fuel tank or gas cylinder is needed to carry hydrogen or hydrogen-rich liquid fuel. Cars using sodium borohydride as a source of hydrogen would need a waste tank to hold the spent fuel until it could be recycled into new fuel.



# HOW A HYDROGEN FUEL CELL ELECTRIC CAR WORKS

As with other EVs, a typical fuel cell vehicle has an electric motor instead of an internal combustion engine, electronic controls instead of an ignition system, and the addition of a high-voltage electrical system. Fuel cell systems for automobiles also include a small battery pack as a buffer between the fuel cell stack and the electric motor.

An EV is propelled when the electric motor receives sufficient electricity from the battery pack to provide the torque needed to turn the wheels at the rate desired. The accelerator pedal is connected to an electronic control module that regulates the amount of current or voltage drawn from the battery system. Most EVs use regenerative braking — slowing the vehicle by capturing kinetic energy, converting it back into electrical energy, and then channeling it to the battery pack for later use.

#### MAINTENANCE

Because a PEM fuel cell stack has no moving parts, maintenance is minimal. An FCV's reformer and catalytic burner, cooling device, and air compressor/expander need regular maintenance, however.

### STORAGE AND SAFETY

Care needs to be taken in transporting and refueling whatever gaseous, liquid, or solid fuel is used to power the fuel cell. Hydrogen storage and transportation systems will need to be engineered to be as safe as the fuel systems in current automobiles. Storage and transportation of methanol are similar to those of gasoline. Yet, because methanol is corrosive to some metals and damaging to rubber and some plastics, fuel storage tanks and dispensing equipment must be corrosion and damage resistant. California requires that underground storage tanks for methanol be double walled. Unlike other hydrogen carriers, sodium borohydride is not flammable. Storage and transportation are similar to those of gasoline.

With high-voltage circuits, vehicle manufacturers are using a number of disconnect systems to isolate the rest of the vehicle from the fuel cell's voltage. Lethal levels of electricity may be present, however, so the fuel cell's electrical system should be treated with the same caution and respect as a full fuel tank in an internal combustion engine.

### PERFORMANCE

Acceleration, speed, and handling for well-designed EVs are equivalent to, or better than, those of comparable internal-combustion-powered vehicles. As with other electric-drive vehicles, fuel cell cars are quiet.

#### RANGE AND REFUELING

PEM fuel cells, which rely on liquid fuel, provide an acceptable driving range. Compared with conventional vehicles, FCVs will use fuel more efficiently, traveling as far as 80 miles per gallon. This longer range is due in part to the efficiency of the fuel cell power system and in part to the lighter weight of an FCV. (It has a smaller fuel tank and lacks a large internal combustion engine. For larger scale applications, fuel cells are smaller and lighter than batteries.)

Refueling a private automobile will likely involve replacing the hydrogen-rich fuel, such as liquid gasoline, methanol, or sodium borohydride, at existing fueling stations. This refueling takes much less time than recharging a battery.

If using compressed natural gas (CNG), refueling can be "slow" (generally taking six to eight hours and commonly done overnight) or "quick" (about five minutes, which is comparable to a gasoline fill-up). Overnight refueling is possible in individual homes with small compressors, which may be located in a home's garage and connected to the natural gas supply of the house.

#### **EMISSIONS**

In order to make a clear comparison with other fuels and fuel systems, the entire life cycle of a fuel cell must be analyzed. That includes the process of manufacturing and of safely disposing of fuel cells that have limited use. The fuel cell itself is potentially a pollution-free energy technology, even when idling in stop-and-go traffic. In contrast, conventional vehicles produce most of their emissions under such conditions. There are no evaporative emissions from the fuel cell stack. Only water vapors are produced.

When run on pure hydrogen, fuel cells are true zero-emission vehicles. In these systems, hydrogen chemically combines with oxygen, producing only electricity, water, and waste heat. Since no carbon is involved, emissions of carbon monoxide, carbon dioxide, and ozone-forming compounds are eliminated. There are no nitrogen oxides.

Fuel cells that rely on gasoline, methanol, or other carbon-based fuels as a source of hydrogen produce small amounts of tailpipe emissions (e.g., sulfur dioxide and nitrogen oxides), with water and carbon dioxide being the major by-products. Compared with traditional combustion engines, methanol fuel cells cut smog-forming pollution more than 90 percent. Because of their efficiency, fuel cell vehicles can cut greenhouse-gas emissions by more than half.

As fuel cell vehicle technology develops, emissions levels are expected to be further reduced. As fuel reformers become smaller and more optimized for low emissions, FCVs operating on methanol are expected to have nearly zero emissions.

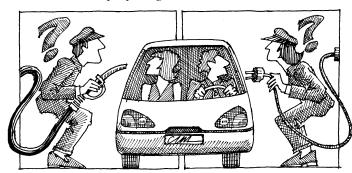
# HYBRID ELECTRIC

A hybrid electric vehicle (HEV, or "hybrid") uses both electrical and mechanical energy to propel it. It combines the efficiency of electrical drive systems with the longer driving range provided by liquid or gaseous fuels.

### HISTORY

From the 1830s until the 1920s, electricity, stored in lead-acid batteries, was a popular energy source for vehicles. Electricity is a highly efficient means of propelling

vehicles; the range of battery electric vehicles is relatively short, however, because the energy density of batteries is low compared with that of liquid or gaseous fuels. When petroleum became an inexpensive and widely available fuel, electric vehicles lost their popularity as long-distance vehicles.



Because of their quiet operation and lack of exhaust, they continued to be used off road in factories, warehouses, and golf courses.

Hybrid power systems were conceived as a way to extend the range of electric vehicles for on-road use. Early designs assumed that HEVs would get most of their power from wall-plug electricity. For longer trips, an onboard generator powered by an internal combustion engine would extend the power needed. This system was expected to be as efficient and emission free as possible until better batteries were developed that made hybrids unnecessary.

In recent years, design approaches for HEVs have changed. They no longer rely on wall-plug electricity and are no longer seen as transitional vehicles. Most experts feel that the car of the near future will be an HEV of some kind.

#### RESEARCH

From 1993 to 2002, two programs supported research and development of hybrid vehicles in the United States: the Department of Energy's HEV Program and the Partnership for a New Generation of Vehicles (PNGV) Program. The latter was a collaboration between the federal government and the Big Three automakers — Ford, General Motors, and DaimlerChrysler. The goals of the two programs were closely aligned. The HEV Program aimed to develop HEV drivetrains and other internal components that would be twice as fuel efficient as those of conventional vehicles. The PNGV Program researched vehicle characteristics that affect fuel efficiency — such as the chassis, body, aerodynamics, and rolling resistance — with the goal of developing HEVs that achieve up to 80 miles per gallon, or three times the fuel economy of conventional 1993 vehicles.

Auto manufacturers throughout the world are interested in HEVs. The Japanese were the first to market them: Toyota introduced the first HEV in Japan in 1997. In 1999, Honda sold the first gasoline-electric hybrid in the United States.

# **SOURCES**

The first model hybrids depended on gasoline, but hybrids can be designed to operate on a wide variety of gaseous or liquid fuels, including fossil fuels or a renewable alternative fuel such as biodiesel or ethanol.

# **VEHICLE ALTERATIONS**

Hybrids essentially combine a mechanical power unit, an electrical energy storage system, and a propulsion system. Many combinations or configurations are possible. The power unit may be a spark-ignition engine, compression ignition direct-injection engine, gas turbine, or fuel cell. The energy storage system may be a battery, ultracapacitor, or flywheel. Propulsion may come entirely from the electric motor or from both the motor and power unit.

Several vehicle alterations lead to greater fuel economy for hybrids than with traditional vehicles. If an internal combustion engine is used, the engine can be smaller and lighter because it shares the workload with the electrical motor. The engine can be optimized to operate within a speed range where fuel economy is greatest. HEVs typically use regenerative braking, which slows the vehicle by capturing kinetic energy, converting it to electricity, and channeling it to the battery pack, thus minimizing the energy lost when slowing down.

### MAINTENANCE

Because HEVs have combined systems, they are more complex than either battery-powered or conventional vehicles. Maintenance schedules and the cost of parts and service are expected to be higher than for other types of vehicles.

#### SAFETY

Care needs to be taken in transporting and refueling whatever gaseous or liquid fuel is used to power the hybrid. For batteries, vehicle manufacturers are using a number of

#### HYBRID ELECTRIC

# HOW A HYBRID ELECTRIC CAR WORKS

1. FUEL TANK (or high-pressure cylinders) contains gasoline, diesel, methanol, ethanol, compressed or liquid natural gas.

2. SPARK OR COMPRESSION IGNITION **ENGINE** - converts fuel to mechanical energy.

3. IN PARALLEL SYSTEMS - engine may provide power directly to the drivetrain (transmission and/or *differential*)

4. GENERATOR - driven by the engine, it converts mechanical energy to electrical energy in both parallel and series bybrids.

5. COMPUTER - decides whether electric power from the onboard generator or an external power source is stored in the battery or sent directly to the motor. (In parallel systems, a computer also controls when power to the drivetrain comes from the engine and from the motor.)

disconnect systems in the high-voltage circuits, which isolate the rest of the vehicle from the battery voltage. Lethal levels of electricity may be present in the battery pack, however, so it should be treated with the same caution and respect as a full fuel tank in an internal combustion vehicle. In case of accidents, emergency response personnel will need special training to handle such hazards as exposure to high-voltage systems and possible leakage of flammable, toxic, or corrosive battery chemicals and/or fuel.

#### PERFORMANCE

HEVs are meeting or exceeding the performance of conventional vehicles.

### RANGE AND REFUELING

Gasoline-powered HEVs are rapidly refueled and need fueling less often. Toyota Motor Company reports that its Prius, the first gasoline-powered HEV, gets 48 combined highway/city miles per gallon. According to Honda, its

climbing, the electric motor and internal combustion engine

can both provide power to the drivetrain. Once the vehicle

reaches cruising speed, the hybrid relies solely on the the

6. ENERGY-STORAGE SYSTEM - stores electricity until it is needed. The system may include batteries, supercapacitors, and/or a flywheel.

> 7. MOTOR CONTROLLER - sends electricity smoothly and efficiently to the motor as needed. It is controlled by an accelerator pedal. If regenerative braking is installed, the controller will allow the motor to act as a generator and return braking energy to the energy-storage system.

8. MOTOR - converts electrical energy to mechanical energy and vice versa.

9. DRIVETRAIN - transfers mechanical energy to wheels through a differential and sometimes a transmission.

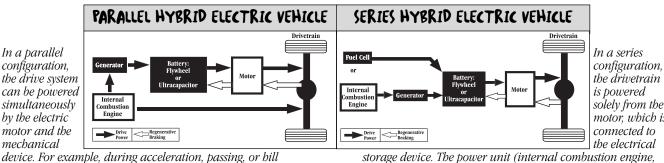
10. PLUG - if installed, enables the energystorage system to be charged by plugging into the electric grid, or by home-mounted solar collectors.

Insight — the first hybrid sold in the United States gets 61/68 city/highway miles per gallon. U.S. automakers aim to create a vehicle getting 80 miles per gallon.

#### **EMISSIONS**

Because hybrids are two to three times as fuel efficient as conventional vehicles, emissions per mile are greatly decreased. The type of emissions depends on the by-products of the specific fuel used. The first hybrids, which use gasoline, cut emissions of greenhouse gases by a third to a half; later models may cut emissions even more.

Toyota Motor company reports that the Prius greatly reduces emissions: 50 percent for carbon dioxide and 90 percent for carbon monoxide, hydrocarbons, and nitrogen oxides. The Prius is rated by the California Air Resources Board as a super ultra low-emission vehicle (SULEV), and the Insight is rated as an ultra low-emission vehicle (ULEV).



the drivetrain is powered solely from the motor, which is connected to the electrical

storage device. The power unit (internal combustion engine, turbine, or fuel cell) generates electricity to charge the electrical storage device (e.g., battery, flywheel, or ultracapacitor).

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engine to maintain speed.

# LIQUEFIED PETROLEUM GAS (LPG)



Liquefied petroleum gas (LPG) is a nonrenewable gaseous fossil fuel, which turns to liquid under moderate pressure. LPG, a by-product of natural gas processing and oil refining, includes various mixtures of hydrocarbons. The type of LPG used as a vehicle fuel is a liquid mixture containing at least 90 percent propane, 2.5 percent butane and higher hydrocarbons, and the balance ethane and propylene. The mixture is commonly called "propane."

#### **HISTORY**

In 1910, under the direction of Dr. Walter Snelling, the U.S. Bureau of Mines investigated gasoline to see why it evaporated so fast and discovered that the evaporating gases were propane, butane, and other hydrocarbons. Dr. Snelling built a still that could separate the gasoline into its liquid and gaseous components and sold his propane patent to Frank Phillips, the founder of Phillips Petroleum Company.

By 1912, propane gas was cooking food in the home. The first car powered by propane ran in 1913. By 1915 propane was being used in torches to cut through metal. LPG has been used as a transportation fuel around the world for more than 60 years.

#### **CURRENT USES**

In the United States, LPG is currently the third most commonly used transportation fuel, ranked behind gasoline and diesel. It is also used for home barbecues, recreational vehicle appliances, and heating and cooking in areas where natural gas is not available.

In the United States, LPG has been used mostly in fleets, including school buses in Kansas and Oregon, taxicabs in Las Vegas, sheriff and police cars, and dozens of fleets throughout California. Many nonroad vehicles, such as industrial forklifts and farm vehicles, use propane. In Tokyo all taxis are required to run on propane to reduce urban smog. Other countries widely using LPG include Australia, Canada, the Netherlands, Italy, and Japan.

#### SOURCE, AVAILABILITY, AND PRICING

The United States is one of the world's largest producers of LPG. Over 90 percent of the LPG used in the United States originates within the country. Texas is a major producer of LPG. An infrastructure for delivering propane is well established throughout the United States; publicly accessible fueling stations exist in all states. Propane prices are often tied to oil prices and tend to fluctuate widely. In areas where LPG is used as a heating fuel, seasonal rates during the winter season tend to increase LPG prices. Extended periods of unusually cold weather ("cold waves") may cause sudden increases in the price of LPG.

#### STORAGE AND SAFETY

For storage and transportation, LPG is pressurized and LPG tanks are sealed. Sealed tanks eliminate evaporative emissions or spillage. Using outage valves incorrectly during refueling, however, could cause excess vapor discharge.

The weight of LPG vapors at ambient temperatures is approximately 150 percent the weight of air. If there is a leak, LPG vapors tend to sink to the ground and pool, creating a potentially hazardous situation. An odorant is added to make leaks more detectable. (In some areas in North America, LPG vehicles are not allowed in tunnels or in enclosed parking garages.)

Because LPG vaporizes when released from the tank and is not water soluble, LPG does not pollute underground water sources. LPG is extremely volatile and burns twice as hot as a gasoline fire. Vehicle fuel tanks in LPG vehicles are of relatively thick-wall steel construction. In the event of a vehicle crash, they are much less prone to rupture or to cause fires than gasoline tanks.

#### PERFORMANCE

Power, acceleration, payload, and cruise speed are comparable to those of an equivalent internal combustion engine. Propane has a high octane rating of 104 (compared with 87 for regular unleaded gasoline). When introduced into a vehicle engine, LPG turns into a gas. In cold conditions, starting could be a problem because of the low vapor pressure of propane at low temperatures. A properly designed system enables quick starting in cold weather, however.

### RANGE AND REFUELING

Refueling a propane vehicle is similar to filling a gas grill tank; the time it takes is comparable with that needed to fill a gasoline or diesel fuel tank. LPG refueling stations consist of a storage tank, a transfer pump, metering and dispensing equipment, and a hose. At the end of the hose is a coupling that connects to the coupling on the vehicle fuel tank. During refueling, the tank should be filled to no more than 80 percent capacity, to allow for liquid expansion as ambient temperature rises.

One gallon of LPG contains less energy than a gallon of gasoline. The driving range of a propane vehicle is about 86 percent that of a gasoline-powered vehicle. It takes 1.4 gallons of propane to provide the same amount of energy as one gallon of gasoline.

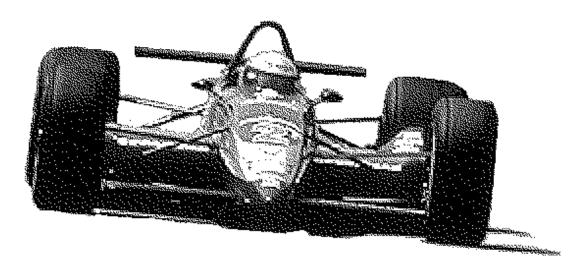
#### MAINTENANCE AND VEHICLE ALTERATIONS

Propane is stored on board in liquefied form under moderate pressure (about 200 pounds per square inch at 100°F). When it is drawn from the tank, it changes back into a gas before it is burned in the engine. Because it combusts in the gaseous phase, propane results in less corrosion and engine wear than does gasoline. Its high octane rating enables it to mix better with air and to burn more completely than does gasoline, generating less carbon. With less carbon buildup, spark plugs often last longer and oil changes are needed less frequently. According to the National Propane Gas Association, spark plugs from a propane vehicle last from 80,000 to 100,000 miles, and propane engines can last two to three times longer than gasoline or diesel engines.

#### **EMISSIONS**

Sealed tanks eliminate evaporative emissions or spillage. Refueling can be a source of LPG hydrocarbon emissions, however. Such emissions can be controlled through the use of special refueling valves. Certain toxics, especially benzene and butadiene, as well as regulated emissions, are generally lower than those of gasoline-fueled vehicles. Carbon dioxide emission levels are reduced by up to 40 percent over those of gasoline-fueled vehicles.

# METHANOL



#### METHANOL

Methanol (CH<sub>3</sub>OH) is a colorless, odorless, slightly flammable liquid, also called methyl alcohol or wood alcohol. Liquid methanol can be produced from just about anything containing carbon. Potential sources include natural gas, coal, and biomass. Currently most methanol is produced from natural gas, or methane, using steam, pressure, and a catalyst. Methane, a greenhouse gas, is also given off by decomposing vegetable matter in landfills another source that could be tapped for methanol production.

#### HISTORY

Methanol was first discovered in 1823 by condensing gases from burning wood. Methanol has been used for more than 100 years as a solvent and as a chemical building block to make products such as plastics, plywood, and paint. It is also used directly in windshield-washer fluid and gas-line antifreeze, and as model airplane fuel.

#### **CURRENT USES**

Pure methanol (M100) has been used in heavy-duty trucks and transit buses equipped with compression-ignition diesel engines. Since 1965, M100 has been the official fuel for Indianapolis 500 race cars. (The last time gasoline was used in the Indianapolis 500 was in 1964, when the race suffered a pile-up of cars that resulted in a gasoline fire and deaths.) Typically, a blend of 85 percent methanol and 15 percent gasoline (M85) is used in cars and light trucks. Pure methanol can also be reformed in fuel cells into hydrogen, which is then used to power electric vehicles.

Methanol-powered vehicles have been found largely in the West, primarily in California. They can also be seen in the fleets of the federal government and the New York State Thruway Authority.

#### SOURCE, AVAILABILITY, AND PRICING

The United States produces almost one-quarter of the world's methanol supply. According to the American Methanol Institute (1998), about 75 percent of the methanol consumed in the United States is supplied by domestic chemical producers. The remaining supply comes from imports. Canada supplies about 13 percent, Trinidad, Venezuela, and Chile, 8 percent; Europe, Asia, and the Middle East, 2 percent; and the remaining 2 percent come from miscellaneous sources. If demand increased, methanol could probably be made less expensively abroad and delivered by ship to the United States.

#### STORAGE AND SAFETY

Because methanol is corrosive to some metals and damaging to rubber and some plastics, fuel storage tanks and dispensing equipment must be corrosion and damage resistant. California requires that underground storage tanks for methanol be double walled.

Because methanol is water soluble, it could be quickly diluted in large bodies of water to levels that are safe for organisms. Environmental recovery rates for methanol spills are often faster than for petroleum spills. As with gasoline, methanol can be fatal when ingested. Inhalation of fumes and direct contact with skin can also be harmful.

Because pure methanol flames are nearly invisible in daylight, gasoline is added as a safety precaution to provide color to a flame. Added gasoline also serves to add a smell to this otherwise odorless liquid. Because of its high flash point, methanol is less volatile than gasoline. It burns more slowly and at a lower temperature. Methanol is transported by barge, truck, or rail. In the event of an accident, a pure methanol (M100) fire can be extinguished with water, while a M85 fire, because of the 15 percent gasoline content, cannot. (Water on gasoline spreads fires.)

#### PERFORMANCE

Power, acceleration, and payload are comparable with those of other fuels in equivalent internal combustion engines. M85 has a high octane rating of 102, compared with 87 for regular unleaded gasoline and 92 for premium unleaded; properly tuned vehicles may experience 7 to 10 percent higher horsepower.

Vehicles using methanol have difficulty starting in temperatures below 0°F. M85 includes 15 percent gasoline, which improves the starting ability in cold weather.

### RANGE AND REFUELING

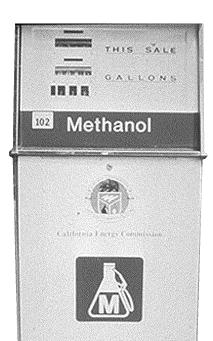
Methanol has about half the energy content of gasoline. With current engine technology, it takes about 1.64 to 1.7 gallons of M85 to go the same distance as with a gallon of gasoline. Because mileage using M85 is lower than mileage using gasoline, fueling is needed more frequently.

M85 can be dispensed from pumps in the same manner as gasoline or diesel. Because methanol is corrosive, however, fuel storage tanks and dispensing equipment must be corrosion resistant.

### MAINTENANCE AND VEHICLE ALTERATIONS

Methanol is especially damaging to rubber and plastic parts. Parts that come in contact with the fuel need to be damage resistant. These include the fuel tank, fuel lines, fuel injectors, fuel pumps, and filters.

M85 is commonly used in fuel-flexible vehicles, which are specially designed to use combinations of methanol or regular unleaded gasoline stored in a single tank. The vehicles have a special sensor on the fuel line



that can detect the ratio of methanol to gasoline in the fuel tank. The sensor conveys this information to an onboard computer, which automatically adjusts the vehicle's fuel injection and ignition timing devices.

#### **EMISSIONS**

The methanol molecule has a simple chemical structure, which leads to clean combustion; reports from emissions studies, however, vary more widely for methanol than for other fuels probably because of differences among fuel blends used across the country and because vehicles may not be optimized for using methanol. Comparisons of M100 with gasoline and diesel have shown these results:

*Carbon monoxide*: Emissions vary — sometimes lower, but are usually equal or slightly higher.

*Ground-level-ozone-forming potential:* 30 to 60 percent less. (In order to take advantage of this characteristic, vehicles must be properly adjusted.)

Nonmethane evaporative hydrocarbons: Usually less.

*Toxics:* M100 contains none of the carcinogenic ingredients such as benzene, 1,3-butadiene, and acetaldehyde. M85 (with 15 percent gasoline) has 50 percent fewer toxic air pollutants than gasoline.

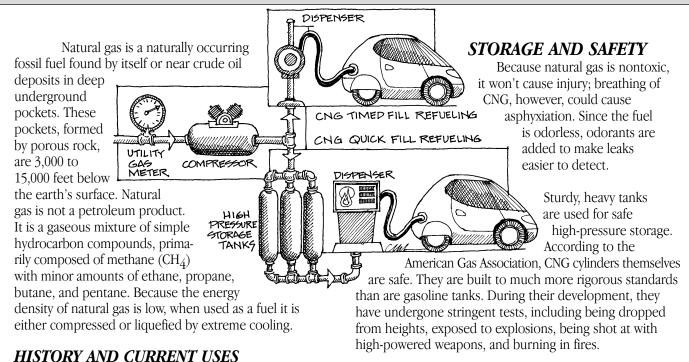
*Formaldehyde* levels: Much higher, although still low. The toxicity of formaldehyde is lower than that of other toxics, and formaldehyde emissions can be reduced dramatically with new technology, such as improved catalytic converters.

Nitrogen oxides: Usually comparable or less.

*Greenhouse gases:* Comparable to gasoline.

*Particulate matter:* Buses using M100 emit significantly less than diesel-fueled buses.

# NATURAL GAS



In 1860, Etienne Lenoir of France developed and built an engine of a design practical for natural gas that ran on illuminating coal gas stored in a rubber bladder. Coal gas, a by-product of the production of coke, is made up largely of methane, the primary component of natural gas, and hydrogen. In 1862 Lenoir built a vehicle powered by one of his engines.

Natural gas now accounts for approximately one-fourth of the energy consumed in the United States. For many years it has been used reliably and efficiently in stationary internal combustion engines, supplying energy for commercial and industrial processes, home heating, and electricity generation. Many households use compressed natural gas for cooking and heating.

Natural gas vehicles are widely used in Italy, the former Soviet Union, New Zealand, Australia, Canada, Argentina, and the United States. Compressed natural gas (CNG) is used in vehicles of all weights and sizes; CNG fueling stations are located in most major cities and in many rural areas. Liquefied natural gas (LNG) is most suitably used by large trucks, locomotives, and transit buses; LNG is currently available through suppliers of cryogenic liquids.

# SOURCE AND AVAILABILITY

There is a finite supply of natural gas. Natural gas currently used in the United States comes from domestic sources. At current levels of consumption, reserves are expected to last 120 years. An extensive network of natural gas pipelines can deliver fuel directly to many sites, including individual homes. Danger to the environment is possible during extraction and processing, and through accidental releases of gas in distribution systems, fueling hook-ups, tank venting, or vehicle emissions. Mishaps can occur when corrosion causes the pressure-relief devices on fuel tanks to vent gas prematurely.

Gasoline and diesel fuels are heavier than air and stay near the surface. Natural gas is lighter than air and rises, a characteristic that creates a possible risk of explosion in enclosed areas. (LNG vehicles should never be parked indoors where possible ignition sources exist.)

# PERFORMANCE

CNG burns more completely than gasoline and has a high octane rating of 130 (compared with 87 for regular unleaded gasoline). In a dedicated light-duty CNG vehicle, whose compression ratio is changed to take advantage of the higher octane rating, there may be up to a 10 percent increase in power. CNG also performs better than gasoline-powered vehicles under cold-start conditions.

The location and number of fuel cylinders may reduce the payload capacity, particularly in converted or dual-fuel vehicles.

### RANGE AND REFUELING

When stored at a pressure of 3,600 psi, CNG provides about one-fourth the energy density of gasoline. The range of a CNG vehicle depends on the capacity to store fuel, but generally it is less than (about one-half) that of gasoline-fueled vehicles.

Refueling of CNG vehicles can be "slow" (generally taking six to eight hours and commonly done overnight) or "quick" (about five minutes, which is comparable with a gasoline fill-up). Overnight refueling is possible in individual homes with small compressors, which may be located in a home's garage and connected to the natural gas supply of the house. Because of the gaseous nature of the fuel, the ambient air temperature can affect the amount of fuel that can be compressed into a tank. If a driver filled CNG cylinders on a hot afternoon, in the cool of the morning they might be only 75 to 85 percent full. CNG refueling dispensers are similar to gasoline or diesel dispensers, except the nozzles have positiveconnect pressure fittings.

#### MAINTENANCE AND VEHICLE ALTERATIONS

Recommended maintenance schedules for CNG vehicles are similar to those for gasoline-fueled automobiles. Because CNG burns more cleanly than gasoline, CNG-powered vehicles require less maintenance, including fewer oil changes and less-frequent spark plug replacement. High-pressure tanks require periodic inspection.

Dedicated CNG vehicles are equipped with high-pressure storage tanks capable of storing natural gas at 3,000 psi to 3,600 psi. They are usually secured to the bottom of the vehicle. The gas travels from the tank through a high-pressure fuel line leading to the engine compartment. The gas is reduced to about 100 psi before being discharged or injected into the engine intake manifold and finally burned in the engine cylinders. These cylindrical tanks are constructed of high-strength steel, aluminum wrapped with a composite material, or all-composite materials. They are designed to withstand severe impact, high external temperatures, and environmental exposure.

#### **EMISSIONS**

CNG burns more completely than gasoline and emits lower amounts of all the regulated exhaust pollutants. Evaporative emissions are lower because CNG is stored in a sealed system. Carbon dioxide emissions are also lower than emissions from gasoline-powered vehicles, but methane levels are higher. Methane's ability to trap heat in the atmosphere, or its global warming potential, is 21 times greater than that of carbon dioxide.

# HOW A NATURAL GAS CAR WORKS

#### 1. HIGH-PRESSURE CYLINDERS -5. TRANSMISSION - carries the are filled with compressed natural gas mechanical energy to the wheels. through a fill valve. 6. RADIATOR - carries away waste 2. MASTER MANUAL SHUT-OFF VALVE heat and keeps the engine cool. can stop the flow of natural gas through the high-pressure fuel line to the 7. EXHAUST engine. When open, gas flows SYSTEM - has a to the engine as needed. muffler to soften the noise created by the explosion 3. REGULATOR of the gas in the reduces gas pressure to engine, and a tailpipe approximately air to carry away the exhaust pressure. from the occupants. 4. ENGINE - burns gas to create heat and convert it to mechanical energy. A solenoid valve controls gas flow into the engine through fuel injectors, as signaled by the accelerator pedal.

# SOLAR ELECTRIC

Electric vehicles use electric motors instead of an internal combustion engine to provide motive force. Solar-powered vehicles (SPVs) use photovoltaic (PV) cells to convert sunlight into electricity. The electricity goes either directly to an electric motor powering the vehicle, or to a special storage battery. PV cells produce electricity only when the sun is shining. Without sunlight, a solarpowered car depends on electricity stored in its batteries. races, such as the World Solar Challenge (Australia), the Tour de Sol (Switzerland), the American Tour de Sol, and the American Solar Cup, serve as proving grounds for new solar vehicle technologies, and help expose the public to the idea of solar energy as a power source. Students, engineers, and other inventors throughout the world compete in these races, often setting new records for distance, speed, or fuel efficiency.

#### HISTORY

Since the 1970s, inventors, government, and industry

have invested their time, skill, and knowledge to develop solar-powered cars, boats, bicycles, and even airplanes.

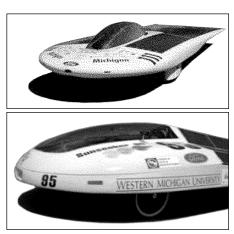
In 1974, two brothers, Robert and Roland Boucher, flew an extremely lightweight, remote-controlled, pilotless aircraft to a height of 300 feet. It was powered by a PV array on the wings. In 1975 an improved version flew to 17,000 feet. (The U.S. Air Force funded the development of these aircraft with the hope of using them as spy planes.) In the early 1980s, Paul MacCready

and his son developed a sun-powered plane, which crossed the English Channel at an average speed of 50 mph and a height of 12,000 feet. NASA supported the development of the "Pathfinder," a remote-controlled, 100-foot-long "flying wing" weighing less than 600 pounds. It is almost completely covered by a thin-film PV array. This PV system produces electricity to operate small motors, propellers, and flight control devices that move and steer the craft. The Pathfinder, with its ability to fly to altitudes as high as 80,000 feet, could be the precursor to solar-powered aircraft that can stay aloft for months as alternatives to space-based remote sensing satellites.

Perhaps the first totally solar-powered car was built by Ed Passerini, in 1977. It was small, lightweight, and cost relatively little. Solar cars equipped with advanced technology have been built with the backing of large automobile manufacturers, including General Motors (GM), Ford, and Honda.

#### **CURRENT USES**

Because solar cells produce electricity only when the sun is shining, SPVs are not practical for daily use. Most SPVs with built-on PV arrays are used only as research, development, and educational tools, and/or to participate in the various SPV races held around the world. These



PV cells are being used in some prototype EVs to extend their driving range. These are often referred to

as solar-assist electric vehicles. In this case, the vehicle receives only a small amount of their electricity from solar energy, and uses conventional methods of recharging batteries.

#### **SOURCES**

Although solar energy is an unlimited resource, it is not always available when it's needed. To convert and store solar energy, an array of PV cells can be built onto the vehicle body itself, or fixed on a building or a vehicle shelter to charge the electric vehicle's battery while it is parked.

#### **VEHICLE ALTERATIONS**

SPVs that have a built-on PV array differ from conventional vehicles (and most EVs) in size, weight, and shape. The car must be extremely efficient. Lightweight structural materials, such as aluminum or lightweight composites, improve performance. They are usually built to carry very little — one or two people. Some use no batteries; others use lightweight silver-zinc batteries. The chassis of GM's Sunraycer, a prototype SPV that has won many solar car races, weighs only 14 pounds; the entire shell weighs less than 100 pounds; and the total weight of the vehicle, without the driver, is 390 pounds. While most developers use crystalline silicon PV cells, GM has used more efficient and more costly gallium arsenide cells.

A large amount of surface area is needed on the car to rely one hundred percent on solar power. The Sunraycer has a 90-square-foot curved solar array integrated into the teardrop-shaped body of the car. John Mitchell Systems designed an SPV with a PV array integrated into two vertical airfoils. These act as a sail to provide aerodynamic thrusts. (In tests, the vehicle achieved 30 miles per hour using wind power alone.) Ford and other auto companies have designed tiltable arrays that track the sun.

#### **MAINTENANCE**

Because an SPV has few moving parts, service requirements are less than for conventional cars. An SPV does not have an internal combustion engine, liquid fuel tank, fuel lines, carburetor, spark system, muffler, or pollution-control equipment. No timing belts, water pumps, radiators, fuel injectors, or tailpipes are required. No tune-ups, emissions-control adjustments, oil changes, or oil filter replacements are needed.

Lightweight silver-zinc batteries are expensive and need to be recycled after only a few charging cycles. Nickel-metal-hydride batteries may last up to 100,000 miles.

#### **SAFETY**

The primary safety concern with the development of a prototype vehicle or vehicle altered by hobbyists — as the majority of SPVs are — is that of design and an ability to adequately test the vehicle. If meant for road use, the final design must be road worthy. Proper attention must be paid to all aspects of vehicle design, including steering, suspension, breaks, rollover protection for the driver, proper seatbelts and seating, properly secured motors and batteries, and adequate chassis strength and durability. All prototypes and modified vehicles must be properly tested before operating on-road.

As with all electric vehicles, lethal levels of electricity may be present in the battery pack, so it should be treated with the same caution and respect as a full fuel tank in an internal combustion vehicle.

#### PERFORMANCE

The first American Solar Cup was held in September 1988 in Visalia, California, with the winning car clocking speeds up to 85 mph. Electric vehicles are very quiet.

#### RANGE AND RECHARGING

A vehicle completely covered with solar cells receives only a small amount of solar energy each day, and converts an even smaller amount of that to useful energy. State-of-the-art PV cells are only about 20 percent efficient.

The efficiency of solar cars is measured in watt-hours per mile, instead of miles per gallon. Efficient vehicles have traveled a mile on less energy than a 100-watt light bulb consumes in one hour. (For a gasoline-powered car to achieve comparable efficiency, it would need to get 500 miles per gallon.)

To store solar-generated electricity, some SPVs use silver-zinc batteries, which have both advantages and disadvantages when compared with lead-acid batteries. Silver-zinc batteries are lighter, are more efficient, and accept higher rates of charging. They are very expensive, however, and may be charged and discharged (cycled) only a few times before they become unusable and require recycling.

#### **EMISSIONS**

Of all the vehicle types, those relying on solar energy have the least impact on the environment. Since there is no internal combustion engine and no combustion takes place, there are no emissions. Added emissions are not produced by power plants, since SPVs do not rely on utility-generated electricity.

#### 1. SOLAR PANELS -

(photovoltaic cells) convert sunlight to electricity.

#### 2. COMPUTER -

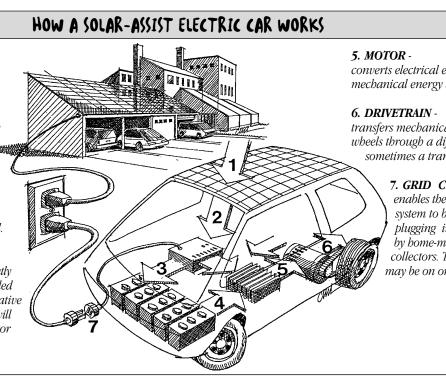
decides whether to store electricity in the battery or send it directly to the motor.

#### 3. ENERGY-STORAGE SYSTEM -

stores electricity until it is needed. The system may include batteries. supercapacitors, and/or a flywheel.

#### 4. MOTOR CONTROLLER -

sends electricity smoothly and efficiently to the motor as needed. It is controlled *by an accelerator pedal. If regenerative* braking is installed, the controller will allow the motor to act as a generator and return braking energy to the energy-storage system.



converts electrical energy to mechanical energy and vice versa.

transfers mechanical energy to wheels through a differential and sometimes a transmission.

#### 7. GRID CONNECTION -

enables the energy-storage system to be charged by plugging into the grid or by home-mounted solar collectors. The charger may be on or off the vehicle.